

Work Order ID 64418

December 6, 2010 8:41:53 AM

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PRELIMINARY ISSUE

Accept

Item ID: D4298-016

Revision ID: PRELIM

Item Name: Clip Stop

Start Date: 12/06/10 Start Qty: 1.00

Required Date: 12/13/10 Req'd Qty: 1.00

Reference:

Approvals: Process Plan:

QC:

Date:

Date:

Tooling:

SPC (Y/N):

Date:

Date:

Run Start

Stop

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID Tool # Plan Accept Reject Reject Insp.
Code Qty Qty Number Stamp

Draw Nbr	Revision Nbr
D4298	PA1 A

100



Doosan

Doosan Lathe

Memo

0.00

0.00

110



QC

Quality Control

QC2- Inspect parts off machine FAI/FAIB

Memo

0.00

0.00

120



QC

Quality Control

QC8- Inspect parts - second check

Memo

0.00

0.00

SCRAP

10/12/08

10/12/09

10/12/09

W 10/12/14
Scrap - wireframe
no good
10/12/14

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Run Start

QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130

Identify as per dwg & Stock Location: GA

0.00



Packaging

Memo

B 64165

0.00

SB 10/12/10

①

Packaging

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

POSITIVE RECALL
EFFECTIVE 12/06 AUTH W
RELEASED _____ DATE _____

Stop 10
①

Picklist Print

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Work Order ID: 64418

Parent Item: D4298-016

Parent Item Name: Clip Stop



Start Date: 12/06/10

Required Date: 12/13/10

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP rev A 10.11.25 new issue EC verified by DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M6061T6R0.500		Purchased	No			100	f	21.8850	0.14	0.147368			



6061-T6 Round Bar .500"



Location

Loc Qty

Loc Code

MAT

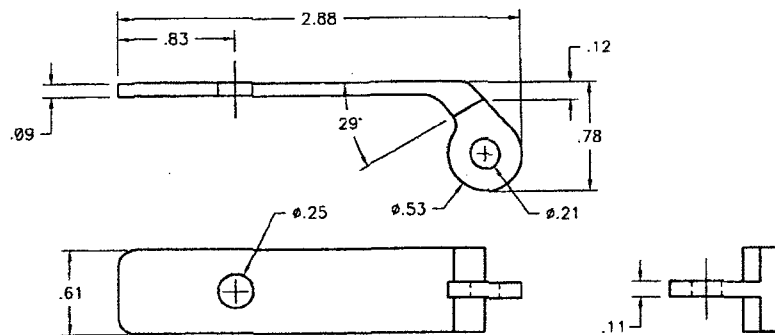
21.885

114488

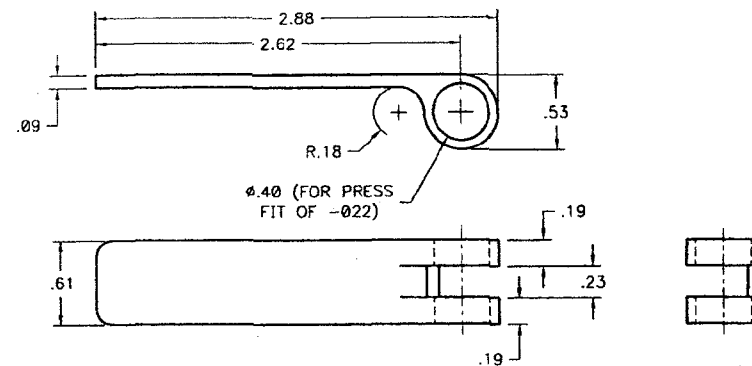
21.885

30

10/12/07 *[Signature]*

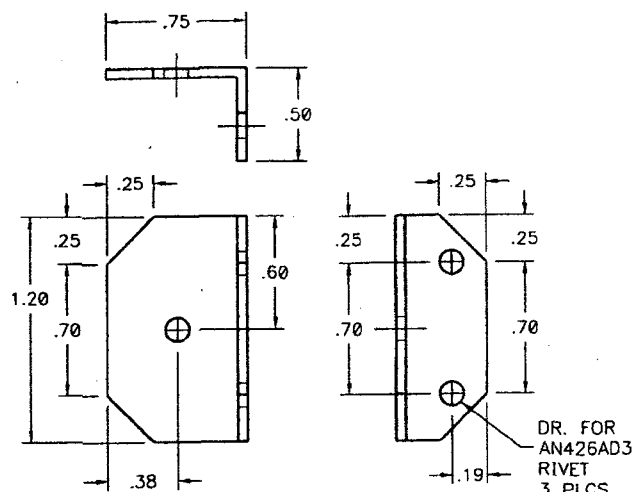


-013 HINGE

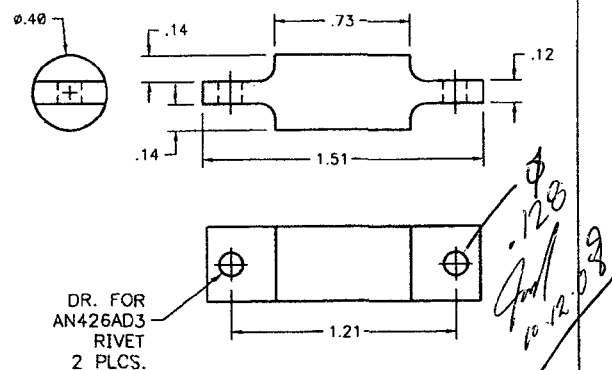


-014 HINGE

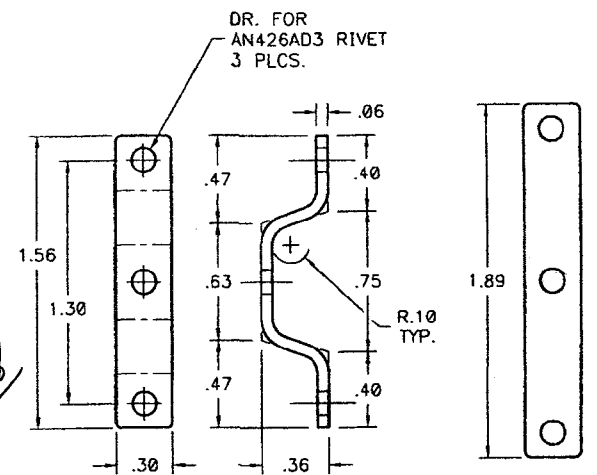
w/o 64418



-015 CLIP ANGLE



-016 CLIP STOP



FLAT LAYOUT

-017 CLIP STOP MOUNT

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Era Helicopters LLC

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